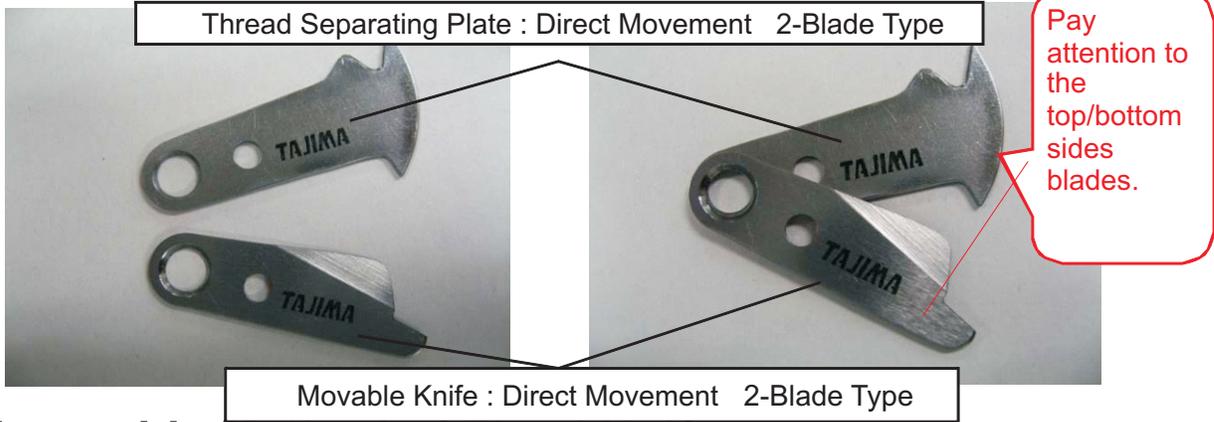


# Movable and Fix Knife Installation

## 1. Assembly Method of Movable Knife

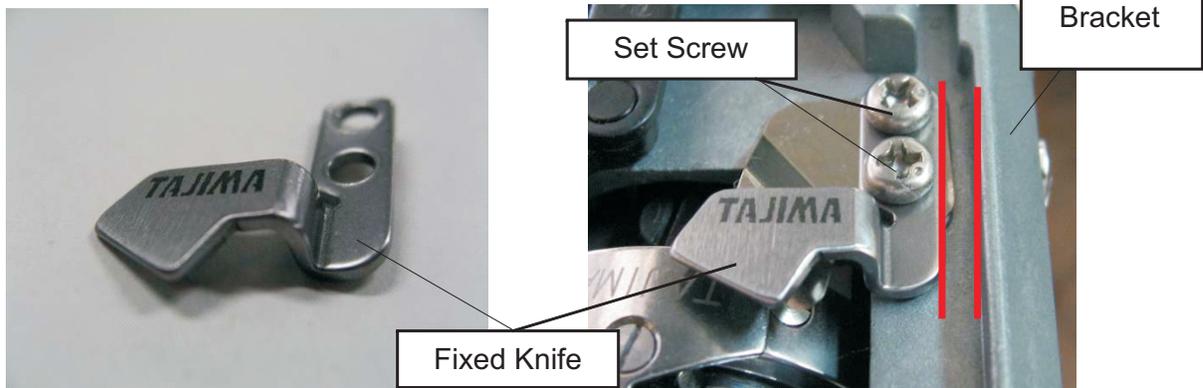
- a) Put the movable Knife on the Thread Separating Plate and assemble to Lever Shaft: Knife with set screw (Assembly method same as the old movable Knife).



## 2. Assembly Method of Fixed Knife

- a) Set the Fixed Knife so that it parallel to the right of Needle Plate Bracket with two set screws.

\* It doesn't need to adjust the fixed knife so please be sure to make the Fixed Knife to be positioned parallel to the Needle Pate Bracket.



## 3. Check Point

- a) After the installation, push the Thread Trimming key and see the waiting position (Thread Separating Plate and cutting side of bed) of movable knife.  
(Measure of Waiting Position:  $17.2 \pm 0.5\text{mm}$ )
- b) If you cannot secure the waiting position, please refer to the manual (Pg 41 Waiting position of Movable Knife).

