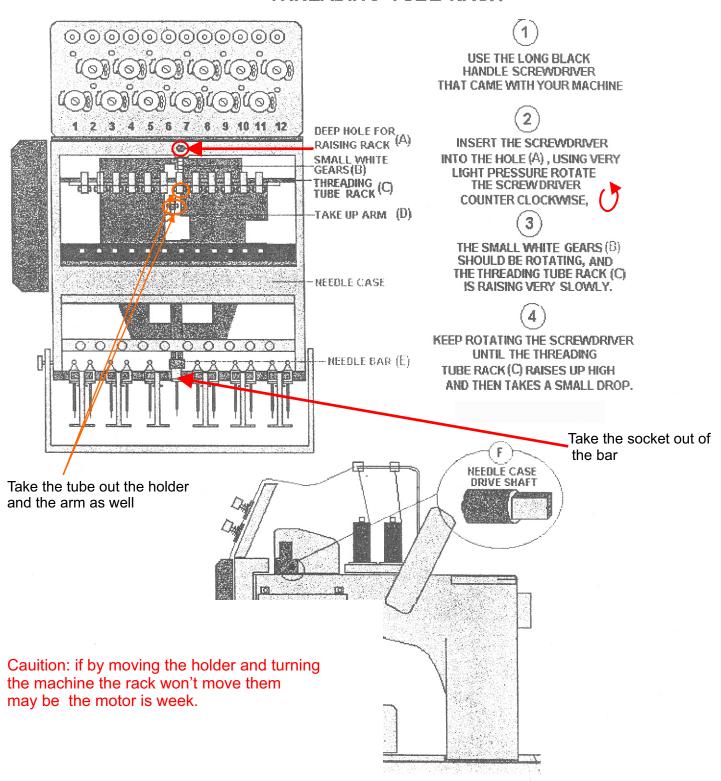
## Note Do that before turns the machine ON the machine will go thru all the movements

## PART LOCATION AND INSTRUCTIONS TO RAISE THE THREADING TUBE RACK



After the machine move and go to position make a color a manual color change to get to that nedle and go to different position