

# LOCK STITCH

Sets "lock stitch" at the start and end of sewing.

## 1 Change the display to FUNCTION MENU.

```
===== EMB START =====
AISIN123.100 1
0 / 1027
01/15: 3456789AB<D>
```



Press



## 2 Change the displayed items.

```
=== FUNCTION MENU ===
1 SCREEN → ST
2 THREADS → 2
3 BOBBIN CNT → [SET]
```



Press



## 3 Select the setting.

```
=== FUNCTION MENU ===
4 LOCK ST. → So Eo
5 SATINADJ. → OFF
6 SLOW START → 2 ST
```



Select the setting using the following keys:



and (hoop travel keys)



◀ : So / S-

▶ : Eo / E-

So:

Lock stitch at the start of sewing

Eo:

Lock stitch at the start of sewing

## 4 Press [SET] to confirm the setting.

```
=== FUNCTION MENU ===
4 LOCK ST. → S- Eo
5 SATINADJ. → OFF
6 SLOW START → 2 ST
```



Press



S-, E-: No lock stitching



Lock stitch: Back and forth stitching by one stitch

## 5 End of operation

```
===== EMB START =====
AISIN123.100 1
0 / 1027
01/15: 3456789AB<D>
```

### Note:

The lock stitch help the embroidery some how when the logo does not have lock downs at the beginning and the end.